

Nonupholstered Wood Household Furniture Manufacturing: 2002

Issued September 2004

EC02-311-337122

2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
Economics and Statistics Administration
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
337122, Nonupholstered wood household furniture manufacturing	2002...	3 975	4 114	113 178	2 784 152	95 890	184 861	2 085 705	7 717 766	5 154 926	12 726 612	280 363
	2001...	N	N	122 774	2 817 105	106 009	196 778	2 090 853	6 261 128	5 483 072	11 860 891	238 450
	2000...	N	N	133 884	3 100 569	116 413	222 705	2 309 286	6 904 329	6 146 481	12 990 611	279 183
	1999...	N	N	134 169	3 058 177	116 929	231 062	2 350 643	7 012 904	6 148 509	12 995 810	346 571
	1998...	N	N	132 404	2 922 443	116 049	233 547	2 260 276	6 574 031	5 867 494	12 372 652	274 012
	1997...	3 677	3 847	127 703	2 674 409	110 671	213 299	2 061 506	5 905 184	5 401 214	11 318 807	296 600

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
337122, Nonupholstered wood household furniture manufacturing												
United States	2	4 114	687	113 178	2 784 152	95 890	184 861	2 085 705	7 717 766	5 154 926	12 726 612	280 363
Alabama	—	60	12	2 616	59 933	2 204	3 993	41 517	244 981	154 606	380 734	11 783
Arizona	5	108	20	3 734	80 994	3 203	5 942	59 506	140 030	151 297	292 220	7 746
California	3	568	122	13 506	316 274	11 530	22 363	232 193	694 203	550 695	1 242 012	30 467
Colorado	2	78	9	1 299	30 510	1 082	2 123	24 536	72 960	24 780	92 651	1 524
Connecticut	3	40	3	330	8 822	260	514	6 797	14 991	17 126	32 699	914
Florida	5	252	15	1 783	41 693	1 476	2 846	30 448	93 504	77 405	170 376	6 308
Georgia	2	98	15	1 862	41 177	1 619	3 252	31 620	129 793	78 186	197 556	9 229
Illinois	4	137	15	1 643	38 615	1 417	2 761	30 165	84 753	79 292	165 233	4 367
Indiana	—	94	28	3 358	95 654	2 842	5 633	75 964	192 492	158 305	354 579	4 375
Iowa	1	34	3	417	8 932	338	598	6 548	26 125	5 633	32 327	339
Michigan	3	100	23	2 449	62 928	2 063	4 022	46 203	128 364	100 244	225 345	10 714
Minnesota	2	76	7	594	13 667	498	910	10 475	27 844	20 439	49 475	1 556
Mississippi	7	32	10	3 761	93 412	3 192	6 282	78 859	258 898	223 139	475 499	13 073
Missouri	2	66	11	3 033	92 171	2 288	4 094	50 137	228 538	174 017	385 370	7 605
Montana	3	35	2	225	4 820	190	343	3 562	9 014	6 728	15 743	1 059
Nevada	1	17	1	153	4 135	105	224	2 141	12 261	12 315	25 563	738
New Hampshire	1	40	6	550	14 826	439	922	9 951	16 989	22 134	39 029	916
New Jersey	—	88	11	673	18 222	528	1 063	11 917	977 596	45 980	1 021 610	2 086
New Mexico	5	36	4	216	5 073	169	320	3 693	9 447	8 386	18 028	408
New York	1	288	49	7 315	189 566	6 195	10 570	140 580	472 284	261 310	736 495	17 435
North Carolina	2	205	78	24 530	602 247	21 840	42 218	481 936	1 464 253	1 137 243	2 565 236	49 336
North Dakota	2	10	1	243	3 592	217	509	3 002	5 899	2 753	8 823	79
Ohio	—	180	16	4 357	98 152	3 042	6 735	69 734	347 241	300 825	637 678	8 636
Oregon	6	72	13	1 319	33 801	1 086	2 144	25 145	135 516	75 016	208 855	4 636
Pennsylvania	5	185	22	3 675	92 660	3 094	6 106	68 862	199 433	168 240	345 205	11 443
Rhode Island	—	8	3	139	3 009	101	186	1 924	6 443	3 398	9 946	625
South Carolina	1	40	7	1 516	31 883	1 375	2 886	25 150	79 203	50 278	114 862	2 332
South Dakota	1	9	1	176	5 215	148	308	3 495	9 972	6 024	15 973	192
Tennessee	—	67	16	2 320	51 109	2 088	4 167	41 808	140 792	116 976	241 226	8 636
Texas	4	203	16	1 383	30 081	1 148	2 147	23 369	68 510	52 373	119 244	3 113
Vermont	—	49	13	2 560	63 779	2 280	4 239	53 970	264 618	78 080	341 885	4 861
Virginia	1	109	34	8 885	209 555	7 857	14 363	166 913	458 935	319 870	796 871	13 776
Wisconsin	6	108	23	4 311	131 990	3 249	7 080	75 045	276 881	320 598	597 886	19 907

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
337122, Nonupholstered wood household furniture manufacturing	
Companies ¹	number.. 3 975
All establishments ²	number.. 4 114
Establishments with 1 to 19 employees	number.. 3 427
Establishments with 20 to 99 employees	number.. 481
Establishments with 100 employees or more	number.. 206
All employees ³	number.. 113 178
Total compensation	\$1,000.. 3 412 228
Annual payroll	\$1,000.. 2 784 152
Total fringe benefits	\$1,000.. 628 076
Production workers, average for year	number.. 95 890
Production workers on March 12	number.. 97 429
Production workers on May 12	number.. 95 659
Production workers on August 12	number.. 95 554
Production workers on November 12	number.. 94 780
Production worker hours	\$1,000.. 184 861
Production worker wages	\$1,000.. 2 085 705
Total cost of materials	\$1,000.. 5 154 926
Materials, parts, containers, packaging, etc., used	\$1,000.. 4 083 464
Resales	\$1,000.. 875 350
Purchased fuels	\$1,000.. 27 840
Purchased electricity	\$1,000.. 122 780
Contract work	\$1,000.. 45 492
Quantity of electricity purchased for heat and power	1,000 kWh.. 1 999 643
Quantity of electricity generated less sold for heat and power	1,000 kWh.. 2 000
Total value of shipments	\$1,000.. 12 726 612
Primary products value of shipments	\$1,000.. 11 099 547
Secondary products value of shipments	\$1,000.. 441 573
Total miscellaneous receipts	\$1,000.. 1 185 492
Value of resales	\$1,000.. 1 128 817
Contract receipts	\$1,000.. 31 376
Other miscellaneous receipts	\$1,000.. 25 299
Primary products specialization ratio	percent.. 96
Value of primary products shipments made in all industries	\$1,000.. 11 456 855
Value of primary products shipments made in this industry	\$1,000.. 11 099 547
Value of primary products shipments made in other industries	\$1,000.. 357 308
Coverage ratio	percent.. 97
Value added	\$1,000.. 7 717 766
Total inventories, beginning of year	\$1,000.. 2 000 357
Finished goods inventories	\$1,000.. 1 028 953
Work-in-process inventories	\$1,000.. 372 289
Materials and supplies inventories	\$1,000.. 599 115
Total inventories, end of year	\$1,000.. 2 163 271
Finished goods inventories	\$1,000.. 1 165 955
Work-in-process inventories	\$1,000.. 381 367
Materials and supplies inventories	\$1,000.. 615 949
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. 3 876 052
Total capital expenditures (new and used)	\$1,000.. 280 363
Buildings and other structures (new and used)	\$1,000.. 49 279
Machinery and equipment (new and used)	\$1,000.. 231 084
Automobiles, trucks, etc., for highway use	\$1,000.. 17 064
Computers and peripheral data processing equipment	\$1,000.. 29 449
All other expenditures for machinery and equipment	\$1,000.. 184 571
Total retirements	\$1,000.. 109 464
Gross value of depreciable assets at end of year	\$1,000.. 4 046 951
Depreciation charges during year	\$1,000.. 247 321
Total rental payments	\$1,000.. 161 831
Buildings and other structures	\$1,000.. 106 622
Machinery and equipment	\$1,000.. 55 209
Total other expenses ⁴	\$1,000.. 775 063
Response coverage ratio ⁵	percent.. 75
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 76 963
Communications services ⁴	\$1,000.. 13 439
Legal services ⁴	\$1,000.. 10 854
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 9 573
Advertising and promotional services ⁴	\$1,000.. 122 335
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 13 185
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 11 655
Management consulting and administrative services ⁴	\$1,000.. 12 986
Taxes and license fees ⁴	\$1,000.. 35 991
All other expenses ⁴	\$1,000.. 468 082

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
337122, Nonupholstered wood household furniture manufacturing											
All establishments	2	4 114	113 178	2 784 152	95 890	184 861	2 085 705	7 717 766	5 154 926	12 726 612	280 363
Establishments with—											
1 to 4 employees	8	2 376	4 596	103 132	3 854	6 947	77 938	209 158	172 604	382 106	11 711
5 to 9 employees	5	583	3 873	91 469	3 283	6 458	74 485	195 420	163 490	358 339	10 900
10 to 19 employees	1	468	6 340	149 922	5 298	9 793	115 504	1 253 864	263 209	1 518 795	18 182
20 to 49 employees	2	326	9 932	244 159	8 323	16 080	181 139	503 263	409 598	910 552	28 420
50 to 99 employees	1	155	10 918	256 818	8 962	17 523	182 581	629 576	538 770	1 179 703	30 841
100 to 249 employees	2	104	15 984	378 123	13 677	26 645	283 328	895 577	696 393	1 591 714	33 631
250 to 499 employees	—	62	22 991	558 531	20 525	38 901	449 126	1 374 943	853 433	2 165 114	46 108
500 to 999 employees	3	27	17 161	408 451	15 018	30 181	321 156	1 004 050	815 983	1 777 199	40 717
1,000 to 2,499 employees	4	12	j	D	D	D	D	D	D	D	D
2,500 employees or more	—	1	h	D	D	D	D	D	D	D	D
Administrative records ⁴	9	2 436	5 884	130 974	5 116	9 386	103 121	261 905	218 088	479 763	15 066

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
337122	Nonupholstered wood household furniture manufacturing.....	4 114	113 178	2 784 152	95 890	184 861	2 085 705	7 717 766	5 154 926	12 726 612	280 363
3371221	Wood household den, family room, library, and living room furniture (except custom sold directly to the customer at retail)	339	21 535	545 934	18 208	35 874	418 302	2 144 638	932 615	3 043 089	60 704
3371224	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets	142	17 895	481 506	15 040	29 455	354 427	1 110 598	749 961	1 877 893	35 820
3371228	Wood bedroom furniture (except custom sold directly to the customer at retail)	222	36 500	871 633	31 503	61 832	655 864	2 171 446	1 805 988	3 851 072	95 585
337122A	Infants' and children's wood furniture (except custom sold directly to the customer at retail)	21	4 575	105 314	4 103	7 968	86 804	262 131	211 920	472 972	5 929
337122E	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail)	109	13 569	348 621	10 404	18 480	226 697	1 199 133	764 784	1 945 954	33 497
337122H	Custom nonupholstered wood household furniture sold directly to the customer at retail (except kitchen cabinets, bathroom vanities, and related cabinetwork) .	37	942	21 872	812	1 567	17 095	51 988	33 022	86 087	3 382

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
337122	Nonupholstered wood household furniture manufacturing	2002.. N 1997.. N	X X	X X	11 456 855 10 299 965
3371221	Wood household den, family room, library, and living room furniture (except custom sold directly to the customer at retail)	2002.. N 1997.. N	X X	X X	3 429 752 2 287 549
33712211	Wood household den, family room, library, and living room tables (except custom sold directly to the customer at retail), excluding card and telephone tables	2002.. N 1997.. N	X X	X X	791 910 602 704
3371221111	Wood household den, family room, library, and living room tables (except custom sold directly to the customer at retail), excluding card and telephone tables	1,000 units.. 2002.. 163 1997.. 154	X X	S P4 341.0	791 910 602 704
33712212	Wood household den, family room, library, and living room cabinets, desks, bookcases, bookshelves, credenzas, and wall units (except custom sold directly to the customer at retail)	2002.. N 1997.. N	X X	X X	1 145 303 875 941
3371221211	Wood household den, family room, library, and living room cabinets (except custom sold directly to the customer at retail), including audio and television, excluding cabinets used as housings	2002.. 173 1997.. 60	X X	X X	307 648 203 590
3371221221	Wood household den, family room, library, and living room desks (except custom sold directly to the customer at retail)	1,000 units.. 2002.. 103 1997.. 92	X X	S P633.5	221 932 180 663
3371221231	Wood household den, family room, living room, and library bookcases, bookshelves, and credenzas (except custom sold directly to the customer at retail), excluding wall units	2002.. 109 1997.. 85	X X	X X	163 729 99 780
3371221241	Wood household den, family room, library, and living room wall units (except custom sold directly to the customer at retail), including bookcase, desk, and storage units	1,000 units.. 2002.. 126 1997.. 129	X X	S P1 231.9	451 994 391 908
33712214	Other nonupholstered wood household den, family room, library, and living room furniture (except custom sold directly to the customer at retail), excluding dining room and kitchen chairs	2002.. N 1997.. N	X X	X X	1 326 751 N
3371221411	Nonupholstered wood household chairs (except custom sold directly to the customer at retail), excluding dining room, kitchen, and rocking chairs	1,000 units.. 2002.. 49 1997.. N	X X	S N	124 761 N
3371221421	Nonupholstered wood household den, family room, library, and living room rocking chairs (except custom sold directly to the customer at retail)	1,000 units.. 2002.. 18 1997.. N	X X	S N	14 864 N
3371221491	Other nonupholstered wood household den, family room, library, and living room seating (except custom sold directly to the customer at retail), including benches, loveseats, settees, and stools	2002.. 57 1997.. N	X X	X X	67 314 N
3371221493	Other nonupholstered wood den, family room, library, and living room furniture (except custom sold directly to the customer at retail), including bars, breakfronts, hanging shelves, and magazine racks	2002.. 77 1997.. N	X X	X X	1 119 812 N
3371221Y	Wood household den, family room, library, and living room furniture (except custom sold directly to the customer at retail), nsk	2002.. N 1997.. N	X X	X X	165 788 80 976
3371221YWV	Wood household den, family room, library, and living room furniture (except custom sold directly to the customer at retail), nsk	2002.. N 1997.. N	X X	X X	165 788 80 976
3371224	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets	2002.. N 1997.. N	X X	X X	1 619 090 1 537 316
33712241	Wood dining room tables (except custom sold directly to the customer at retail), 30 inches by 40 inches and larger	2002.. N 1997.. N	X X	X X	626 695 451 055
3371224111	Wood dining room tables (except custom sold directly to the customer at retail), 30 inches by 40 inches and larger	1,000 units.. 2002.. 150 1997.. 156	X X	S P1 315.7	626 695 451 055
33712242	Wood dining room chairs (except custom sold directly to the customer at retail)	2002.. N 1997.. N	X X	X X	445 969 525 640
3371224211	Wood dining room chairs (except custom sold directly to the customer at retail)	1,000 units.. 2002.. 148 1997.. 149	X X	P2 886.8 P4 840.8	445 969 525 640
33712243	Other wood dining room and kitchen furniture (except custom sold directly to the customer at retail)	2002.. N 1997.. N	X X	X X	473 789 452 977
3371224311	Wood dining room buffets and servers (except custom sold directly to the customer at retail)	1,000 units.. 2002.. 67 1997.. 80	X X	P265.3 S	151 632 184 042
3371224321	Wood dining room china and corner cabinets (except custom sold directly to the customer at retail)	1,000 units.. 2002.. 63 1997.. 92	X X	P189.5 P447.1	131 831 206 195
3371224396	Other nonupholstered wood dining and kitchen furniture (except custom sold directly to the customer at retail), including dining room and kitchen seating and junior dining furniture sets	2002.. 37 1997.. N	X X	X X	190 326 N

See footnotes at end of table.

Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
337122	Nonupholstered wood household furniture manufacturing—Con.				
337122A	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets—Con.				
3371224Y	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets, nsk	2002..	N	X	72 637
		1997..	N	X	107 644
3371224YVV	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets, nsk	2002..	N	X	72 637
		1997..	N	X	107 644
3371228	Wood bedroom furniture (except custom sold directly to the customer at retail)	2002..	N	X	2 858 470
		1997..	N	X	N
33712281	Wood beds and headboards (except custom sold directly to the customer at retail), excluding cribs, cradles, hollyhwood beds, and youth beds	2002..	N	X	1 128 665
		1997..	N	X	N
3371228111	Wood beds (except custom sold directly to the customer at retail), excluding bunk beds, cribs, cradles, headboards, headboard beds, hollyhwood beds, water beds, and youth beds	2002..	128	X	558 888
		1997..	N	X	N
3371228121	Wood headboards and headboard beds (except custom sold directly to the customer at retail), including padded	2002..	107	X	489 010
		1997..	N	X	N
3371228131	Wood bunk beds (except custom sold directly to the customer at retail), excluding mattresses and detachable springs	2002..	34	X	D
		1997..	N	X	N
3371228141	Conventional wood waterbeds (except custom sold directly to the customer at retail)	2002..	5	X	D
		1997..	N	X	N
33712282	Wood bedroom dressers, dressing tables, and vanities (except custom sold directly to the customer at retail)	2002..	N	X	558 345
		1997..	N	X	N
3371228211	Wood bedroom dressers, dressing tables, and vanities (except custom sold directly to the customer at retail)	2002..	149	X	558 345
		1997..	N	X	N
33712283	Wood bedroom chests of drawers (except custom sold directly to the customer at retail)	2002..	N	X	435 451
		1997..	N	X	N
3371228311	Wood bedroom chests of drawers (except custom sold directly to the customer at retail)	2002..	140	X	435 451
		1997..	N	X	N
33712284	Other nonupholstered wood bedroom furniture (except custom sold directly to the customer at retail)	2002..	N	X	729 325
		1997..	N	X	N
3371228411	Wood bedroom armoires, chifforobes, wardrobes, and wardrobe-type cabinets (except custom sold directly to the customer at retail)	2002..	119	X	235 779
		1997..	N	X	N
3371228421	Wood bedroom cedar chests (except custom sold directly to the customer at retail)	2002..	15	X	13 825
		1997..	N	X	N
3371228431	Wood bedroom night tables and stands (except custom sold directly to the customer at retail)	2002..	117	X	312 648
		1997..	N	X	N
3371228481	Other nonupholstered wood bedroom furniture (except custom sold directly to the customer at retail), including bed rails, chairs, commodes, and valet stands	2002..	39	X	167 073
		1997..	N	X	N
3371228Y	Wood bedroom furniture (except custom sold directly to the customer at retail), nsk	2002..	N	X	6 684
		1997..	N	X	N
3371228YVV	Wood bedroom furniture (except custom sold directly to the customer at retail), nsk	2002..	N	X	6 684
		1997..	N	X	N
337122A	Infants' and children's wood furniture (except custom sold directly to the customer at retail)	2002..	N	X	419 296
		1997..	N	X	287 666
337122A1	Infants' and children's wood furniture (except custom sold directly to the customer at retail)	2002..	N	X	418 381
		1997..	N	X	273 323
337122A111	Infants' and children's wood cribs (except custom sold directly to the customer at retail), including springs sold as part of the crib	2002..	11	X	147 901
		1997..	13	X	111 976
337122A131	Other infants' and children's wood bedroom furniture (except custom sold directly to the customer at retail), including youth beds	2002..	26	X	246 475
		1997..	23	X	115 065
337122A151	Other infants' and children's nonupholstered wood furniture (except custom sold directly to the customer at retail), including wood seating, such as chairs, high chairs, and nursery seats	2002..	15	X	24 005
		1997..	N	X	N
337122AY	Infants' and children's wood furniture (except custom sold directly to the customer at retail), nsk	2002..	N	X	915
		1997..	N	X	14 343
337122AYVV	Infants' and children's wood furniture (except custom sold directly to the customer at retail), nsk	2002..	N	X	915
		1997..	N	X	14 343
337122E	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail)	2002..	N	X	1 901 901
		1997..	N	X	1 653 696

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
337122	Nonupholstered wood household furniture manufacturing—Con.				
337122E	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail)—Con.				
337122E1	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail)	2002.. N	X	X	1 852 361
		1997.. N	X	X	1 633 148
337122E111	Wood outdoor furniture (except custom sold directly to the customer at retail), assembled and ready-to-assemble, including beach, lawn, and porch furniture	2002.. 41	X	X	82 726
		1997.. 38	X	X	59 625
337122E121	Unpainted wood furniture, assembled (furniture-in-the-white) (except custom sold directly to the customer at retail), including bookcases, chairs, chests of drawers, desks, tables, and vanities	2002.. 24	X	X	61 583
		1997.. 19	X	X	77 253
337122E131	Ready-to-assemble wood household seating (except custom sold directly to the customer at retail), unpainted and finished, sold in kits	1,000 units.. 2002.. 8	X	S	108 201
		1997.. 8	X	S	43 969
337122E141	Ready-to-assemble wood kitchen furniture (except custom sold directly to the customer at retail), unpainted and finished, sold in kits	2002.. 21	X	X	141 641
		1997.. 11	X	X	141 548
337122E151	Ready-to-assemble wood bedroom furniture (except custom sold directly to the customer at retail), unpainted and finished, sold in kits	2002.. 17	X	X	121 081
		1997.. 12	X	X	82 836
337122E161	Ready-to-assemble wood home entertainment centers (except custom sold directly to the customer at retail), unpainted and finished, sold in kits	1,000 units.. 2002.. 26	X	P4 940.5 S	354 441
		1997.. 17	X		452 962
337122E171	Ready-to-assemble wood shelving (except custom sold directly to the customer at retail), unpainted and finished, sold in kits	2002.. 13	X	X	143 676
		1997.. 9	X	X	57 024
337122E181	Ready-to-assemble wood home-office computer furniture (except custom sold directly to the customer at retail), unpainted and finished, sold in kits	2002.. 17	X	X	556 932
		1997.. 13	X	X	574 031
337122E191	Other ready-to-assemble wood furniture, unpainted and finished, sold in kits (except custom sold directly to the customer at retail)	2002.. 24	X	X	282 080
		1997.. 19	X	X	143 900
337122EY	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail), nsk	2002.. N	X	X	49 540
		1997.. N	X	X	20 548
337122EYWV	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail), nsk	2002.. N	X	X	49 540
		1997.. N	X	X	20 548
337122H	Custom nonupholstered wood household furniture sold directly to the customer at retail (except kitchen cabinets, bathroom vanities, and related cabinetwork)	2002.. N	X	X	88 687
		1997.. N	X	X	N
337122H1	Custom nonupholstered wood household furniture sold directly to the customer at retail (except kitchen cabinets, bathroom vanities, and related cabinetwork)	2002.. N	X	X	88 687
		1997.. N	X	X	N
337122H100	Custom nonupholstered wood household furniture sold directly to the customer at retail (except kitchen cabinets, bathroom vanities, and related cabinetwork)	2002.. 63	X	X	88 687
		1997.. N	X	X	N
337122W	Nonupholstered wood household furniture manufacturing, nsk, total	2002.. N	X	X	1 139 659
		1997.. N	X	X	1 166 356
337122WY	Nonupholstered wood household furniture manufacturing, nsk, total	2002.. N	X	X	1 139 659
		1997.. N	X	X	1 166 356
337122WYWW	Nonupholstered wood household furniture manufacturing, nsk, for nonadministrative-record establishments	2002.. N	X	X	684 348
		1997.. N	X	X	810 790
337122WYWY	Nonupholstered wood household furniture manufacturing, nsk, for administrative-record establishments	2002.. N	X	X	455 311
		1997.. N	X	X	355 566

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3371221	Wood household den, family room, library, and living room furniture (except custom sold directly to the customer at retail)	
	United States..... 2002..	3 429 752
 1997..	2 287 549
	Alabama..... 2002..	64 704
 1997..	34 025
	Arizona..... 2002..	72 936
 1997..	48 643
	California..... 2002..	343 896
 1997..	299 354
	Colorado..... 2002..	36 442
 1997..	13 335
	Connecticut..... 2002..	5 030
 1997..	5 065
	Florida..... 2002..	15 421
 1997..	12 663
	Georgia..... 2002..	33 468
 1997..	36 351
	Illinois..... 2002..	34 748
 1997..	29 792
	Indiana..... 2002..	183 939
 1997..	94 845
	Michigan..... 2002..	55 776
 1997..	35 071
	Minnesota..... 2002..	11 576
 1997..	3 322
	Mississippi..... 2002..	329 086
 1997..	122 544
	Missouri..... 2002..	87 739
 1997..	11 462
	Montana..... 2002..	3 538
 1997..	N
	New Hampshire..... 2002..	14 948
 1997..	17 733
	New York..... 2002..	60 932
 1997..	76 867
	North Carolina..... 2002..	424 566
 1997..	525 807
	Ohio..... 2002..	19 207
 1997..	N
	Oregon..... 2002..	15 651
 1997..	8 992
	Pennsylvania..... 2002..	43 273
 1997..	56 540
	South Carolina..... 2002..	14 545
 1997..	4 856
	Tennessee..... 2002..	16 861
 1997..	89 667
	Texas..... 2002..	20 869
 1997..	28 531
	Vermont..... 2002..	66 516
 1997..	23 425
	Virginia..... 2002..	132 554
 1997..	227 806
	Wisconsin..... 2002..	115 199
 1997..	110 292
3371224	Wood dining room and kitchen furniture (except custom sold directly to the customer at retail), excluding kitchen cabinets	
	United States..... 2002..	1 619 090
 1997..	1 537 316
	California..... 2002..	183 503
 1997..	154 073
	Colorado..... 2002..	9 661
 1997..	6 894
	Connecticut..... 2002..	3 755
 1997..	N
	Illinois..... 2002..	23 273
 1997..	55 199
	Indiana..... 2002..	36 734
 1997..	35 274
	Michigan..... 2002..	30 112
 1997..	28 279
	Minnesota..... 2002..	4 199
 1997..	N
	Mississippi..... 2002..	3 138
 1997..	N
	Missouri..... 2002..	5 117
 1997..	3 135
	New Jersey..... 2002..	6 566
 1997..	9 112
	New York..... 2002..	116 163
 1997..	76 977
	North Carolina..... 2002..	535 985
 1997..	614 297
	Ohio..... 2002..	39 477
 1997..	26 113
	Pennsylvania..... 2002..	50 552
 1997..	45 942
	Tennessee..... 2002..	59 897
 1997..	18 050
	Texas..... 2002..	21 706
 1997..	2 342
	Virginia..... 2002..	72 705
 1997..	145 334
	Wisconsin..... 2002..	22 963
 1997..	N

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3371228	Wood bedroom furniture (except custom sold directly to the customer at retail)	
	United States 2002 . .	2 858 470
	1997 . .	N
	Arizona 2002 . .	117 102
	1997 . .	N
	California 2002 . .	303 844
	1997 . .	N
	Colorado 2002 . .	14 562
	1997 . .	N
	Florida 2002 . .	46 042
	1997 . .	N
	Georgia 2002 . .	73 608
	1997 . .	N
	Illinois 2002 . .	7 659
	1997 . .	N
	Indiana 2002 . .	98 508
	1997 . .	N
	Michigan 2002 . .	25 807
	1997 . .	N
	Minnesota 2002 . .	3 046
	1997 . .	N
	Mississippi 2002 . .	39 152
	1997 . .	N
	Missouri 2002 . .	5 366
	1997 . .	N
	New Hampshire 2002 . .	8 787
	1997 . .	N
	New Jersey 2002 . .	2 960
	1997 . .	N
	New York 2002 . .	61 387
	1997 . .	N
	North Carolina 2002 . .	840 366
	1997 . .	N
	Ohio 2002 . .	9 512
	1997 . .	N
	Oregon 2002 . .	27 871
	1997 . .	N
	Pennsylvania 2002 . .	171 819
	1997 . .	N
	South Carolina 2002 . .	61 909
	1997 . .	N
	Tennessee 2002 . .	95 529
	1997 . .	N
	Texas 2002 . .	3 335
	1997 . .	N
	Vermont 2002 . .	73 302
	1997 . .	N
	Virginia 2002 . .	264 504
	1997 . .	N
	Wisconsin 2002 . .	169 874
	1997 . .	N
337122A	Infants' and children's wood furniture (except custom sold directly to the customer at retail)	
	United States 2002 . .	419 296
	1997 . .	287 666
	California 2002 . .	54 030
	1997 . .	4 427
	Wisconsin 2002 . .	16 902
	1997 . .	60 693
337122E	Wood outdoor furniture, unpainted wood furniture, and ready-to-assemble wood furniture (except custom sold directly to the customer at retail)	
	United States 2002 . .	1 901 901
	1997 . .	1 653 696
	California 2002 . .	86 325
	1997 . .	45 840
	Florida 2002 . .	2 433
	1997 . .	N
	Michigan 2002 . .	56 257
	1997 . .	N
	Minnesota 2002 . .	3 072
	1997 . .	N
	New Jersey 2002 . .	6 747
	1997 . .	N
	New York 2002 . .	340 380
	1997 . .	N
	North Carolina 2002 . .	26 717
	1997 . .	5 193
	Pennsylvania 2002 . .	23 227
	1997 . .	16 650
	Texas 2002 . .	13 563
	1997 . .	N
	Virginia 2002 . .	240 070
	1997 . .	169 423
	Wisconsin 2002 . .	23 686
	1997 . .	N
337122H	Custom nonupholstered wood household furniture sold directly to the customer at retail (except kitchen cabinets, bathroom vanities, and related cabinetwork)	
	United States 2002 . .	88 687
	1997 . .	N
	Arizona 2002 . .	2 205
	1997 . .	N
	California 2002 . .	3 351
	1997 . .	N
	Indiana 2002 . .	6 334
	1997 . .	N
	Virginia 2002 . .	6 740
	1997 . .	N

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
337122	Nonupholstered wood household furniture manufacturing		
00900001	Total materials2002..	X	4 083 464
1997..	X	4 662 376
32100025	Hardwood lumber, rough and dressed2002..	X	514 190
1997..	X	696 621
32100031	Softwood lumber, rough and dressed2002..	X	160 182
1997..	X	175 670
32191203	Hardwood cut stock and dimension (excluding furniture frames)2002..	X	222 405
1997..	X	286 361
32121200	Softwood plywood2002..	X	56 197
1997..	X	N
32121100	Hardwood plywood2002..	X	114 196
1997..	X	N
32121104	Hardwood veneer2002..	X	124 744
1997..	X	N
32121902	Particleboard (reconstituted wood)2002..	X	266 418
1997..	X	N
32121906	Medium density fiberboard (MDF)2002..	X	100 214
1997..	X	N
32121909	Hardboard2002..	X	88 921
1997..	X	37 568
33721500	Wood furniture frames2002..	X	71 621
1997..	X	239 502
31321007	Woven cotton upholstery fabrics (excluding ticking)2002..	X	6 919
1997..	X	N
31321011	Other woven upholstery fabrics (rayon, nylon, polyester, etc.), excluding ticking2002..	X	26 220
1997..	X	N
31499901	Paddings, battings, and fillings (excluding rubber and plastics foam)2002..	X	9 913
1997..	X	N
31332006	Coated and laminated fabrics (including vinyl coated)2002..	X	3 522
1997..	X	N
33261200	Springs, innerspring units, and box spring constructions2002..	X	9 519
1997..	X	N
33251001	Furniture and builders' hardware (including cabinet hardware, casters, glides, handles, hinges, locks, etc.)2002..	X	267 015
1997..	X	332 687
33251007	Constructions (sleeper mechanisms) for dual purpose sleep furniture2002..	X	1 272
1997..	X	N
32600001	Foam cores for mattresses, including latex (excluding topper pads)2002..	X	7 197
1997..	X	N
32615000	Formed and slab stock for pillows, cushions, seating, etc. (urethane)2002..	X	10 677
1997..	X	N
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product2002..	X	93 425
1997..	X	N
32552001	Adhesives and sealants2002..	X	76 411
1997..	X	30 345
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc.2002..	X	3 794
1997..	X	12 253
32613001	Plastics laminated sheets2002..	X	69 699
1997..	X	N
332000AC	Metal stampings2002..	X	4 736
1997..	X	N
33200007	Other fabricated metal products (including forgings)2002..	X	12 220
1997..	X	N
33100035	Castings, rough and semifinished2002..	X	2 253
1997..	X	N
33120016	Steel sheet and strip (including tinplate)2002..	X	1 267
1997..	X	N
33120030	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	1 645
1997..	X	N
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing2002..	X	1 402
1997..	X	N
33100055	All other aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	2 576
1997..	X	N
32619909	Plastics furniture parts and components2002..	X	24 472
1997..	X	N
32721101	Flat glass (plate, float, and sheet)2002..	X	33 157
1997..	X	61 260
32721503	Mirrors, framed and unframed2002..	X	67 685
1997..	X	58 076
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	229 516
1997..	X	244 648
00970099	All other materials and components, parts, containers, and supplies2002..	X	343 748
1997..	X	1 708 471
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	1 054 116
1997..	X	778 914

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.